

Installation Instructions Th400 Internal Transbrake

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Installation Instructions Th400 Internal Transbrake

Installation Instructions TH400 INTERNAL TRANSBRAKE. 6747 Whitestone Road • Baltimore, MD 21207 • (410) 298-4343 • FAX: (410) 298-3579 www.atiracing.com. Installation Instructions TH400 INTERNAL TRANSBRAKE. Part # 403080. CHECK BALL REAR SERVO. Remove and discard small and large accumulator rings, teflon or aluminum.

Installation Instructions TH400 INTERNAL TRANSBRAKE

GM TH400 Transbrake Installation. 1. Drill Bleed-Off Hole. A bleed-off hole is required in the direct drum under the apply piston. Some drums have a check ball located in the drum ... 2. Open Partition. With a 1/8-inch round file, open up the partition in the picture. Do not scratch or nick the bore ...

Techtips - GM TH400 Transbrake Installation

TH400 Trans Brake Installation Instructions made simple from FTI Performance. This step by step detailed information on installing a standard turbo 400 transmission brake will take you from start to finish of the installation.

TH400 - Turbo 400 Trans Brake Installation - FTI

INSTRUCTIONS FOR SUCCESSFUL INSTALLATION OF T400 TRANSBRAKE 1. Disassemble transmission. 2. Disassemble direct drum. 3. Drill 1/16" hole in drum as shown in figure 1. 4. Replace piston lip seals; discard center seal in drum. 5. Install piston in drum; install 16 new return springs, and install new clutches. Clutch pack

HIPSTERS TURBO 400 TRANSBRAKE

Installation Instructions TH400 INTERNAL TRANSBRAKE 6747 Whitestone Road • Baltimore, MD 21207 • (410) 298-4343 • FAX: (410) 298-3579 www.atiracingcom Installation Instructions TH400 INTERNAL TRANSBRAKE THIS IS AN EARLY EDITION OF TH400 DISASSEMBLY ... THIS IS AN EARLY EDITION OF TH400 DISASSEMBLY PROCEDURES The

[eBooks] Th400 Rebuild Guide

Transmission brakes (transbrakes) have been available for the TH400 for decades. The concept of using a transbrake is to produce the fastest possible acceleration from a standing start. Transbrakes are used specifically for drag racing. A transbrake is activated by a driver-controlled switch that connects to a solenoid mounted on the transmission. When engaged, the ...

How to Rebuild Your GM Transmission: TH400 Transbrake ...

Tuesday, December 27, 2016 STEP 1: Drain transmission before removal. After removal, disassemble transmission. STEP 2: Remove high gear clutch drum from transmission. Remove piston assembly from clutch drum. STEP 3: A bleed off hole must be drilled into high gear clutch drum (See Photo 1). STEP 4: ...

Turbo 400 Super Pro TransBrake Valve Body - BTE 401500

TH400 Transbrake Valve body. ... It is a fluid release design with the shortest and fastest flow path in the industry generating quick accurate transbrake release times every time. A newly designed 7075-T651 aluminum hard coated manual valve and transbrake spool valve come standard with this brake. ... Modifications to the case and internal ...

TH400 Transbrake Valve body - hutchtrans.com

This modification is necessary for the Trans Brake release. NOTICE: Modifications to the Turbo 400 Transmission are necessary for installation of the TCI® 221500 Trans-Brake™ Valve Body. PHOTO B IMPORTANT: Before you begin installation, allow transmission to cool to avoid burns from hot fluid or parts.

TCI-221500

Turbo 400 Transmission Instructions Transmission Installation Converter Installation 400011 / 400013 T400 SuperCase Instructions 401936 T400 Tail with Roller Bearing - PG Length 402100 T400 Shift Shaft Kit 403060/403070 T400 E-Quick Valve Body 403080 Internal Transbrake 403085 T400 Billet Aluminum Transbrake

ATI Installation Instructions and Technical Guides

BTE Two Speed TH400 Transbrake Valve Body BTE's all new billet aluminum valve body kit contains everything needed to convert your TH400 transmission to a two speed unit. By using the two speed design, the transmission can utilize the transbrake in second gear, allowing the car to launch a much higher starting line ratio than a powerglide.

BTE Racing: BTE TH400 Two Speed Valve Body

check after installation. Delete ECM control of the EPC solenoid from computer programming to eliminate the generation of trouble codes. The wire that will be used to supply voltage to the internal transbrake solenoid with this product is found in Plug Wire Location 3 of the OEM Wiring Harness to Case Connector.

4L80E D3 AUTOSHIFT TRANSBRAKE VALVEBODY INSTALLATION ...

Install the t brake valve into the bore, gently using the valve to deburr the sleeve. Ensure that the valve moves freely in the bore before proceeding. 19. Install O-ring on solenoid and install into case. 20. Check valve phasing when solenoid is applied and released. Refer to Figure 2. 21. Install transbrake valvebody.

HIPSTER'S TURBO 400 1+2 TRANSBRAKE P/N: 22748-1

Performance Automatic's transbrake valve bodies are complete and ready to install. All of our Super Comp transmissions include this top of the line valve body. Note: Deep Pan required with all Transbrake Valve Bodies! Also available: AODE 4R70W Full Manual Pro Transbrake Valve Body Finally full control without the computer hassles.

Transbrake Valve Bodies - Performance Automatic

We offer affordable and reliable transmission service exclusively for race cars. We are the exclusive makers of the power glide electric up shift valve body. Whether your concerns, TRANS-KING RACING offers you exactly what you need for your car.

Affordable & Reliable Transmission Service Exclusively For ...

It has a N/A 383cid small block mated to a th400 rebuilt with ATI internals. I bought the trans off a friend that had it rebuilt, but never used it, with ati clutches, and an ati "compu-flow" reverse valve body with internal transbrake.

compu-flow th400 transbrake troubles. Please help! | LS1 ...

weak reverse after TCI 221500 transbrake install ... I am having the same problems with my TH400 with the TCI 221500 valve body. And likewise, I am pulling my hair out over this. ... I saw once set of instructions for a different trans brake set up that designated the hole on the outer diameter of the bigger bore that would be the inside of the ...

weak reverse after TCI 221500 transbrake install | CPG ...

Iron Powerglide Pro Brake Transbrake Valvebody The latest in kits for those who need a quicker reacting transbrake leaving on a Pro tree. Includes Powerglide Solenoid, Brake Valve, Instructions and Decals. Billet Aluminum TH350/TH400 Transbrake Valvebodies Get the consistency you need with Hipsters' exclusive ultra-quick hydraulic release design.

Hipsters 400BRAKE: Iron TH400 Transbrake Valvebody 1st ...

Automatic Transmission Valve Body, Billet Aluminum, Trans-Brake, Full Manual, Reverse Shift Pattern, Chevrolet, TH400, Kit ... 2 SPEED ONLY TH400 TRANSBRAKE, INTERNAL MODIFICATIONS REQUIRED, COMPLETE WITH INSTALLATION INSTRUCTIONS, PRESSURE Not Yet Reviewed. Part Number: FTI-F40092SP ...

Automatic Transmission Valve Bodies - TH400 Transmission ...

Iron Powerglide Pro Brake Transbrake Valvebody The latest in kits for those who need a quicker reacting transbrake leaving on a Pro tree. Includes Powerglide Solenoid, Brake Valve, Instructions and Decals. Billet Aluminum TH350/TH400 Transbrake Valvebodies Get the consistency you need with Hipsters' exclusive ultra-quick hydraulic release design.